



BCC PRODUCTS, INC.



BLEHM PLASTICS

FAST CAST – EPOXIES – ADHESIVES - POLYSULFIDES - URETHANES – POLYESTER PASTES – TOOLING BOARDS – RELEASE AGENTS – SILICONES

FOUNDRY PLANK REPAIR PASTE

(Red)
DP-11-75
Urethane

DP-11-75 is a two component medium viscosity urethane patch system. A hybrid product which was designed specifically for making quick responsive repairs/buildups to the MB 4000 Foundry Plank. DP-11-75 is exceptionally tough, highly machinable after cure, and exhibits superior properties similar to MB 4000.

Working Properties

Mix Ratio (Part A/Part B)	1 to 1 by vol.
Viscosity (Brookfield @ 77 F)	Part A: 200cps Part B: 1600cps
Color	Part A: Brown Part B: Red
Pot Life (20 gr. mass) @ 77 F	1 1/2 minutes
Cure time	20-30 minutes

Product is packaged in side by side 50 ml tubes.

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