



BCC PRODUCTS, INC.

BLEHM PLASTICS

FAST CAST – EPOXIES – ADHESIVES - POLYSULFIDES - URETHANES – POLYESTER PASTES – TOOLING BOARDS – RELEASE AGENTS – SILICONES

URETHANE ELASTOMER

(LIGHT AMBER OR BLACK OR RED)

BC8860

Urethane

BC8860 is a low viscosity two-component urethane casting compound that is specifically formulated for high abrasion and impact resistance. It is recommended for use for the production casting of highly wear-resistant parts and linings. This product is a safe, easy-to-handle, room temperature mixing and curing system that does not contain TDI, MDI, or MOCA. **BC8860** is relatively insensitive to typical environmental moisture and will make good void-free parts without the problems that some conventional urethane systems exhibit.

Working Properties

Mix Ratio:

Resin Part A	100 parts by Weight
Curative Part B	60 parts by Weight
Mix Ratio (Resin/Hardener) by Volume	100 to 60
Viscosity, Centipoise (cps) @ 75°F	
Mixed, @ 1.5 Min.	1400 - 1500
Work Life @ 75°F	18 ± 2 minutes
Color, Part A	Clear
Part B	Light Amber, or Black, or Red
Demold Time:	Normally 6 to 8 hours at ambient; can be reduced to 1 hour with moderately elevated temperatures and/or molds.

Cure Schedule: Full cure in 3 to 5 days at room temperature or 16 hours @ 150μ to 180F.

Physical Properties

Specific Gravity (gm/cc) density	1.10
Cu. in./lb.	25.2
Hardness, Shore D	62 ± 2
Tensile Strength (psi) ASTM D-412	3,800 psi
Tensile Modulus (psi)	36,000
Shrinkage (in./in.)	0.0025
Color	Light Amber
Elongation (%) ASTM D-624	400
Tear Strength (pli) ASTM D-412	650
Flexural Strength (psi) ASTM D-790	3,700
Flexural Modulus (psi) ASTM D-790	78,000

2140 Earlywood Drive, P.O. Box 327, Franklin, IN 46131

Ph (317) 736-4090 Fax (317) 736-4872

Web: www.bccproducts.com & www.blehmplastics.com